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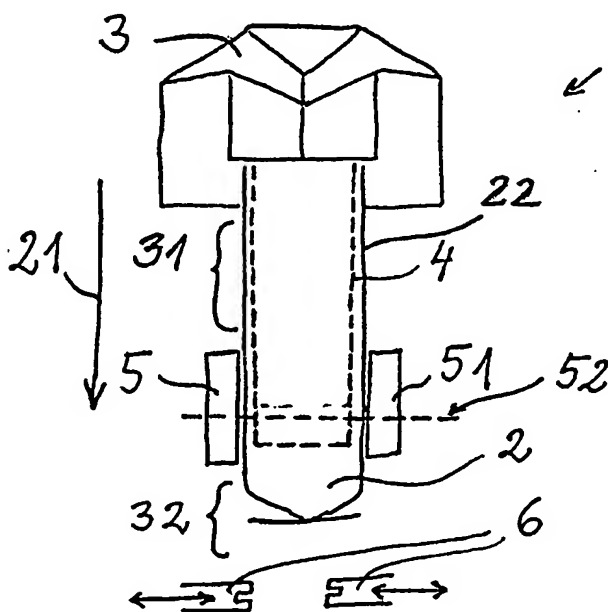
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(54) Title: PACKAGING MACHINE, ESPECIALLY VERTICAL-TYPE PACKAGING MACHINE, AND METHOD



(57) Abstract: A packaging machine, especially  
vertical-type packaging machine, for producing  
tubular bags (2) from a foil web (22) is proposed,  
wherein the machine comprises a shaping shoulder  
(3), an edge forming means (31) and a sealing  
means (5), is provided to apply to the foil a  
longitudinal seal (24) and an edge seal (25) in a  
direction parallel to the direction of flow (21) of  
the foil, characterized in that the sealing means  
is provided such that the longitudinal seal and the  
edge seal are applied almost simultaneously and in  
a common plane (52) perpendicular to the direction  
of flow of the foil.

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